## Synthesis and Characterization of 3-Aminopropyltriethoxysilane-Modified Superparamagnetic Magnetite Nanoparticles

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The aminosilane-modified magnetite nanoparticles were synthesized by the coprecipitation and surface modification with 3-aminopropyltriethoxysilane (APTTS). The superparamagnetic APTTS/Fe<sub>3</sub>O<sub>4</sub> nanospheres with an average diameter of 10 nm were characterized significantly with functional group, well dispersion and stabilization in aqueous fluids, as well as a maximized saturation magnetization of 63.54 emu/g.

In recent years, magnetic nanomaterials such as magnetite nanoparticles (Fe<sub>3</sub>O<sub>4</sub> NPs) have attracted a great deal of attention for their wide biomedical applications.<sup>1–3</sup> Applied in biomedicine, Fe<sub>3</sub>O<sub>4</sub> NPs should have the properties of biocompatibility, paramagnetism, specific targeting, and stabilization in aqueous solution. However, for ultrafine Fe<sub>3</sub>O<sub>4</sub> NPs, the large surface area-to-volume ratios and the magnetic dipole–dipole attractions between particles always result in agglomeration,<sup>4</sup> which is one of the critical obstacles to be overcome in producing stable magnetic fluids. The modification technique frequently employed makes use of the interaction between magnetic nanoparticles surface and functional groups of organic molecules.<sup>5–11</sup>

Here, the aminosilane agent of 3-aminopropyltriethoxysilane (APTTS) is considered as a candidate for modification on the surface of Fe<sub>3</sub>O<sub>4</sub> NPs directly, for the advantages of the biocompatibility as well as high density of surface functional group of  $-NH_2$ , allowing for connecting to other targeting biomolecules.<sup>5</sup> In the paper, the APTTS/Fe<sub>3</sub>O<sub>4</sub> NPs were prepared with simple operations, and display well dispersion and stability in aqueous solvents, while they still maintain their physical characteristics of superparamagnetism with high saturation magnetization.

The Fe<sub>3</sub>O<sub>4</sub> NPs were prepared via improved chemical coprecipitation method. Typically, 0.3967 g of FeCl2 • 4H2O (2 mmol) and 0.5406 g of FeCl<sub>3</sub>•6H<sub>2</sub>O (2 mmol) were dissolved in 150 mL of deionized water, such that  $Fe^{2+}/Fe^{3+} = 1$ . The mixed solution was transferred into a 250-mL three-necked flask, and 8 mL of NH3 • H2O (1.5 mol/L) was injected into the mixture rapidly, stirred under N<sub>2</sub> at 40 °C. Then, the additional NH<sub>3</sub>·H<sub>2</sub>O (1.5 mol/L) was added to adjust the pH value to 9-10, and the growth of Fe<sub>3</sub>O<sub>4</sub> nanocrystalline was allowed to proceed for 30 min in the suspension at 60 °C. The Fe<sub>3</sub>O<sub>4</sub> precipitates were collected by applying a magnet, and washed with 50-mL deionized water for three times, and then dissolved in 150-mL ethanol/water (volume ratio, 1:1) solution. A solution of APTTS was added into the Fe<sub>3</sub>O<sub>4</sub> suspension, stirred under N<sub>2</sub> atmosphere at 40 °C for an hour. Then the solution was cooled to room temperature. The prepared APTTS-modified Fe<sub>3</sub>O<sub>4</sub> NPs were collected with a magnet, and washed with 50 mL of ethanol, followed by deionized water for three times.

The scheme for the surface modification of APTTS on



Figure 1. Chemical reaction schemes for surface modification of APTTS on the surface of  $Fe_3O_4$  nanoparticles.

Fe<sub>3</sub>O<sub>4</sub> NPs was illustrated in Figure 1. It was reported that Fe<sub>3</sub>O<sub>4</sub> NPs prepared in the aqueous phase are covered with a number of hydroxy (-OH) groups.<sup>3,5,8</sup> Consequently, it was inferred that the APTTS could be immobilized directly on the surface of Fe<sub>3</sub>O<sub>4</sub> NPs through silanization reaction with -OH groups. Fourier transform infrared (FT-IR) spectroscopy provided a valuable tool for studying the surface modification.<sup>6,9,10</sup> The FT-IR spectra of unmodified and APTTS-modified Fe<sub>3</sub>O<sub>4</sub> NPs were determined with a Nicolet 5DXB FT-IR spectrometer. As shown in Figure 2, the Fe–O stretching vibration at  $579 \text{ cm}^{-1}$ , O–H stretching vibration about 3410 cm<sup>-1</sup> and O-H deformed vibration at  $1623 \text{ cm}^{-1}$  were observed both in Figures 2a and 2b, suggesting that -OH groups coat on the surface of Fe<sub>3</sub>O<sub>4</sub> NPs as reported.<sup>3,5,8</sup> The intensity band at 3423 cm<sup>-1</sup> in Figure 2b probably contributed to free amino groups on the APTTS-modified Fe<sub>3</sub>O<sub>4</sub> NPs, which can be overlapped by the O–H stretching vibration band. The outstanding features in going from (a) to (b) are the appearance of the peaks at 1105, 1385, and  $2921 \text{ cm}^{-1}$ . The Si–O stretching vibration observed at 1105 cm<sup>-1</sup> significantly reveals that the covalent bonds of Fe-O-Si are formed after APTTS modification. The bands around 2921 and 1385 cm<sup>-1</sup> were assigned to -CH<sub>2</sub> and C-N stretching vibration, respectively. The results provided the evidences that APTTS can be bonded on the Fe<sub>3</sub>O<sub>4</sub> NPs surface through silanization reaction with -OH groups.



Figure 2. FT-IR spectra of (a) unmodified, (b) APTTS-modified  $Fe_3O_4$  NPs.



**Figure 3.** TEM images of (A)  $Fe_3O_4$  NPs and (B) APTTS-modified  $Fe_3O_4$  NPs together with the corresponding particle size histograms (panels C and D, respectively).

The typical transmission electron microscope (TEM) images indicated that the obvious agglomeration was observed with the unmodified Fe<sub>3</sub>O<sub>4</sub> NPs (Figure 3A), and the diameters ranged from 8 to 18 nm (Figure 3C). In contrast, the ultrafine APTTS/Fe<sub>3</sub>O<sub>4</sub> nanospheres showed relatively well dispersion (Figure 3B), with narrow size distribution of  $10 \pm 2$  nm in diameter (Figure 3D). Accordingly, the electrostatic interaction between amino groups of APTTS coated on the surfaces prevents the aggregation of Fe<sub>3</sub>O<sub>4</sub> NPs. Furthermore, the colloidal stability of Fe<sub>3</sub>O<sub>4</sub> NPs dispersed in aqueous solution was evaluated by monitoring the ultraviolet-visible (UV-vis) absorbance at  $\lambda =$ 400 nm as a function of time.<sup>8</sup> For the unmodified Fe<sub>3</sub>O<sub>4</sub> NPs, the colloidal stability time was about 1.5 h (Figure 4). In contrast, the maximum colloidal stability time for APTTS-modified Fe<sub>3</sub>O<sub>4</sub> NPs was observed for up to 26 h with the molar ratio of APTTS/Fe<sub>3</sub>O<sub>4</sub> reaching at 4:1, suggesting that the optimal surface modification was obtained at the molar ratio. These findings clearly demonstrated that APTTS-modified Fe<sub>3</sub>O<sub>4</sub> NPs have relatively well dispersion and stability in aqueous fluids.

The magnetization curves of the dried  $Fe_3O_4$  NPs were measured at room temperature with a vibrating sample magnetometry (VSM, LDJ-9600). As shown in Figure 5, no reduced remanence and coercivity were detected, indicating both unmodified and APTTS-modified  $Fe_3O_4$  NPs are superparamagnetic.



**Figure 4.** The curve shows the stability time of  $Fe_3O_4$  colloidal suspensions as a function of molar ratios of APTTS to  $Fe_3O_4$ .



**Figure 5.** VSM magnetization curves of unmodified and APTTSmodified  $\text{Fe}_3\text{O}_4$  NPs with the molar ratio of 4:1.

The least-squares fits showed that the magnetization curves obeyed Langevin function.<sup>4</sup>

The mean sizes and size distributions for unmodified and APTTS-modified Fe<sub>3</sub>O<sub>4</sub> nanospheres were calculated from magnetization data,<sup>4,12</sup> which were  $\approx 13.4 \pm 3.9$  and  $9.6 \pm 2.1$  nm, respectively. The values were in agreement with the TEM observations. The unmodified Fe<sub>3</sub>O<sub>4</sub> NPs show a saturation magnetization  $(M_s)$  of 67.15 emu/g. By contrast, the  $M_s$  value of APTTS/Fe<sub>3</sub>O<sub>4</sub> NPs decreased to 63.54 emu/g at the optimal modification with molar ratio of 4:1. The decrease in  $M_s$  comes from the detachment from dipole coupling due to the well distribution of the APTTS-modified Fe<sub>3</sub>O<sub>4</sub> NPs. As reported earlier, the experimental  $M_s$  values for various modified Fe<sub>3</sub>O<sub>4</sub> NPs ranged from 3 to 60 emu/g.<sup>2,5,10,11</sup> As a comparison, APTTSmodified Fe<sub>3</sub>O<sub>4</sub> NPs displayed a maximized saturation magnetization of 63.54 emu/g, approaching the limit  $M_s$  value of 60-70 emu/g for Fe<sub>3</sub>O<sub>4</sub> NPs with diameter distribution ranges less than 20 nm.10

In conclusion, we have reported an effective way to synthesize APTTS-modified  $Fe_3O_4$  NPs with an average diameter of 10 nm. Characterized by TEM and UV–vis, the ultrafine APTTS/Fe<sub>3</sub>O<sub>4</sub> nanospheres had well dispersion and stabilization in aqueous fluids, and the optimal surface modification molar ratio of APTTS to  $Fe_3O_4$  was found to 4:1. Displaying functional group of –NH<sub>2</sub>, high saturation magnetization, the superparamagnetic APTTS-modified  $Fe_3O_4$  NPs are of significance for magnetic applications in biomedicine.

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